



I.L. MOTORSPORT

Installation Instruction

Rear PPF Stabilizer

NC0-0960

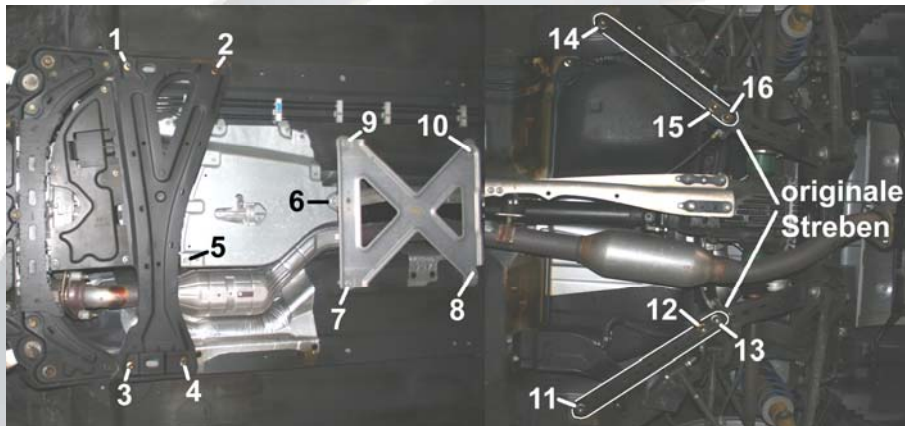


fig 1

In order the rear prop (fig. 2) to install to be able this is to be first pre-mounted. For this you use the attached socket-head cap screws around the eyes with the mounting plates to connect. The socket-head cap screws yet do not tighten, then the support bearings of the oh prop at the vehicle can be aligned. For the assembly of the rear oh prop you loosen the screws to the point 11 to 16. (fig 1)

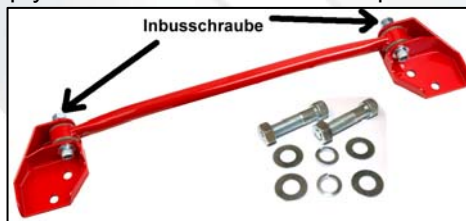


fig 2

Fasten now the rear pre-mounted prop with the original props to the points 16 and 13 loosely with the original screws. Now the screws are pivoted first at the points 11 and 14 and then at the points 12 and 15. The rear oh prop is inserted under the original props. (fig. 3) Examine the firm seat of the props through follow the screws. (See table with torques)

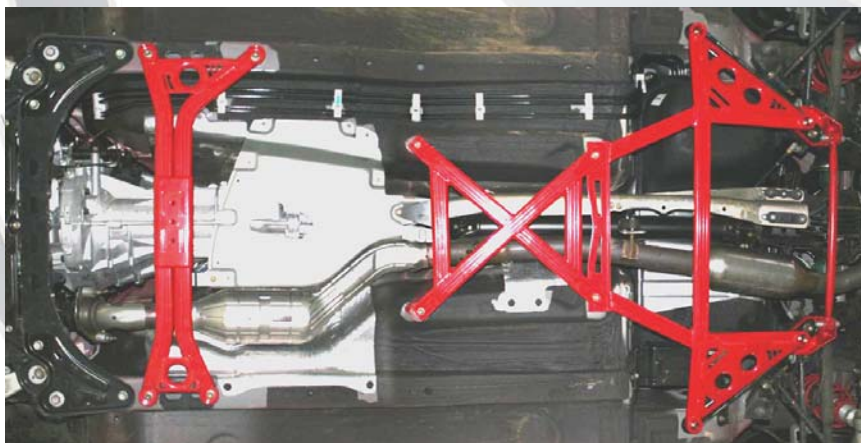


fig 3

Torques of the screws at the points

11 → 62,7 - 93,1 Nm

14 → 62,7 - 93,1 Nm

Allen screws from stabilizer

65 Nm

12 → 62,7 - 93,1 Nm

15 → 62,7 - 93,1 Nm

13 → 62,7 - 93,1 Nm

16 → 62,7 - 93,1 Nm